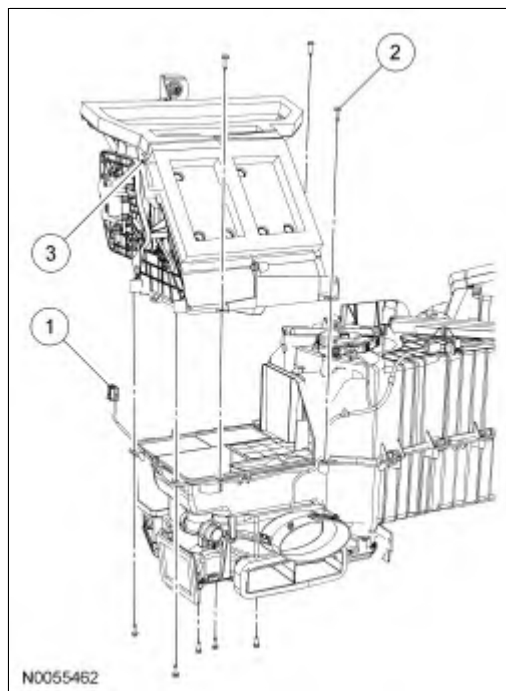


SECTION 412-01: Climate Control
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Plenum Chamber



Item	Part Number	Description
1	18B518	Mode door actuator electrical connector (part of 18B518)
2	W701696	Plenum chamber screw (8 required)
3	18471	Plenum chamber

Removal and Installation

1. Remove the heater core and evaporator core housing. For additional information, refer to [Heater Core And Evaporator Core Housing](#) in this section.
2. Disconnect the mode door actuator electrical connector and position the wire harness aside.
3. Remove the 8 plenum chamber screws and remove the plenum chamber.
4. To install, reverse the removal procedure.

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